

Date: Monday, 12/01/2009 2:36:30 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INTERIOR TRIM KIT (CEILING TRIM KIT)
Job Number :	44641		
Estimate Number :	13261		
P.O. Number :		Part Number :	D350766013
This Issue :	12/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	IIN 350-766 REV A
First Issue :	//	Project Number :	
Previous Run :	43882	Drawing Revision :	A
Written By :		Material :	
Checked & Approved By :	JUD 09.01.13	Due Date :	30/01/2009
Comment :	EST REV A NEW ISSUE 08/04/08 DL verified by:DD		

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0

DC

DOCUMENT CONTROL



for JUD 09/01/26



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-013 CHG001

CHG002

09/01/26

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D36561

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

PANEL

batch:

B44820

SS 09/01/26 (x1)

4.0

D36563

PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

PANEL

batch:

B44821

SS 09/01/26 (x1)

5.0

MS21059L3

Nut Plate



Comment: Qty.: 15.0000 Each(s)/Unit Total: 30.0000 Each(s)

Nut Plate

batch:

M107934

SS 09/01/26 (x1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: INTERIOR TRIM KIT (CEILING TRIM KIT)

Job Number: 44641

Part Number: D350766013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR264SS33

Cherry Rivet



30

Comment: Qty.: 30.0000 Each(s)/Unit Total: ~~30.0000~~ Each(s)

Cherry Rivet

batch: M110122

SS 09/01/26 (X)

7.0

AN5261032R9

Screw



15

Comment: Qty.: 15.0000 Each(s)/Unit Total: ~~30.0000~~ Each(s)

Screw

batch: M101189

SS 09/01/26 (X)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/01/26 (X)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-766-013

Location:

PPP Rev: Rev B

SS 09/01/26 (X)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/27

Job Completion



12 09-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

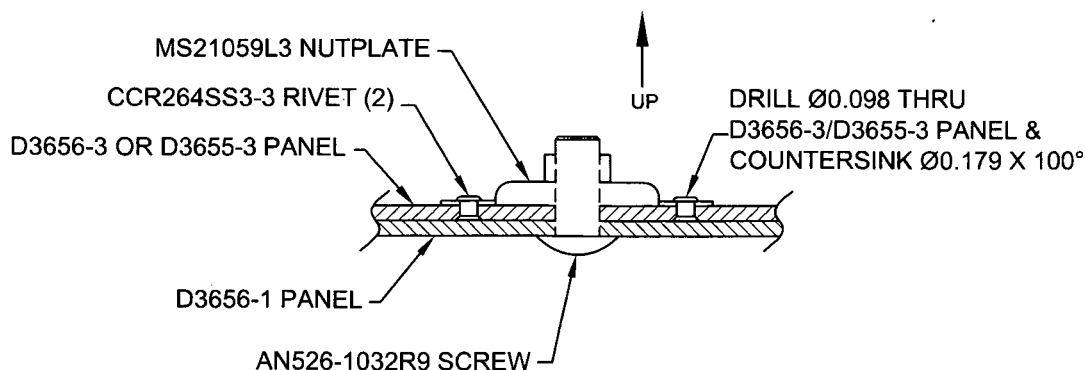


Figure 6 – Nutplate Installation

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X	D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
1		D3655-1	PANEL
1		D3655-3	PANEL
	1	D3656-1	PANEL
	1	D3656-3	PANEL
4	15	MS21059L3	NUTPLATE
	30	CCR264SS3-3	RIVET
8		CCR274SS3-4	RIVET
	15	AN526-1032R9	SCREW
2		AN526-1032R12	SCREW
2		AN526-1032R20	SCREW

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO.